

Polymer Make-up Systems

For dissolving and dosing solid and liquid polymers



PolyRex

The King of polymer units

PolyRex is a turn-key automatic machine for batch-wise preparation of powdered and liquid polymers.

PolyRex uses a highly effective three-step sequence of wetting, water acceleration and gentle but efficient agitation in the mixing tank to produce a homogeneous and activated polymer solution.

PolyRex will provide a wide range of capacities and custom made options.

Minimized polymer usage

- The batch preparation system gives outstanding characteristics compared to a continuous system. The reason is that the short-circuit effect is avoided. The polymer particles cannot pass the process without being activated.
- TOMAL's proven multiscrew polymer feeder ensures reliable pulsation-free discharge with high accuracy metering. This ensures consistent batch composition.

PolyRex direct benefits

- Batch preparation ensures a fully activated polymer solution.
- Accurate powder feeding with double screw feeder.
- Outlet valve to prevent moisture from reaching the polymer powder.
- A highly effective static mixer in stainless steel optimizes the post-dilution water sequence.
- A large range of options and our flexibility enables us to adapt machines to specific requirements.
- Each unit is wet tested prior to dispatch from the factory and ready for immediate use.
- Due to its compact design, the PolyRex unit is easy to install and commission.
- Robust construction ensures a long lifetime and reduced cost.
- User friendly controls.
- Proven design with thousands of units in use.

PolyRex features

- Multiscrew feeder including two interacting feeder screws.
- Hydration system is made in stainless steel and designed for optimal dissolving of polymer.
- Automatic and easily regulated water control ensuring an undisturbed pressure feed.
- Preparation/stock tanks made from stainless steel, fitted with our highly effective agitator unit. The preparation tank is fitted with a cover and inspection hatch.
- Electrical equipment that ensure that PolyRex is easily operated via the PLC touch screen display.



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PolyRex options

- Vacuum conveyor for filling the powder hopper from small bags. Ensures a dust free working environment, without direct contact with the polymer.
- Powder hopper, 100 or 200 L volume including level sight glass.
- Powder hopper low level switch, issues an alarm signal for refill of polymer powder.
- Post dilution water equipment/static mixer, for dilution the polymer solution to a lower concentration.
- Dosing pump, type progressive cavity pump including frequency inverter drive.
- Electromagnetic flowmeter, for easy and accurate measuring of the dosing pump output.
- Heating device for high humidity surrounding.
- Water armatures and pipework made in stainless steel.
- Liquid polymer pump, for easy changeover from dry to liquid polymer.
- Big bag handling systems.



Easy and quick maintenance

The inlet of the wetting unit is teflon coated for minimized maintenance.



PolyRex technical data

Max. preparation capacity at 0.5% or 0.25% stock solution concentration and 60-45 min. maturing time. The PolyRex Maxi systems are built for high capacity requirements.

Type	Tank size	0.50 % solution	0.25 % solution
PolyRex 0.6	2 x 0.3 m ³	1.0 - 1.2	0.5 - 0.6
PolyRex 1.0	2 x 0.5 m ³	1.8 - 2.3	0.9 - 1.1
PolyRex 2.0	2 x 1.0 m ³	3.8 - 4.7	1.9 - 2.3
PolyRex 3.0	2 x 1.5 m ³	5.1 - 6.4	2.5 - 3.2
PolyRex 4.0	2 x 2.0 m ³	7.7 - 9.5	3.8 - 4.7
PolyRex 5.4	2 x 2.7 m ³	9.8 - 12.0	4.9 - 6.0
PolyRex 6.6	2 x 3.3 m ³	12.9 - 16.0	6.8 - 8.6
PolyRex 8.4	2 x 4.2 m ³	15.6 - 19.1	8.3 - 10.4
PolyRex MAXI 11	2 x 5.5 m ³	20.7 - 25.5	11.1 - 14.0
PolyRex MAXI 16	2 x 8.0 m ³	27.4 - 33.0	15.1 - 18.6
PolyRex MAXI 23	2 x 11.5 m ³	34.8 - 41.0	19.7 - 23.8

Capacities (kg/h)

PolyRex wetting systems

PolyRex Classic cyclonic wetting cone

The PolyRex Classic wetting system includes a double angled wetting cone with teflon coated powder inlet.

The inlet preparation water is added tangentially, passing a reducing valve and a flow washer for safe and controlled hydration.

Advantages:

- Unique design of wetting cone that handles fluctuations of inlet water pressure.
- Reliable and effective hydration of the polymer powder.
- Teflon coated inlet, that ensures easy maintenance.
- Outlet valve to prevent moisture from reaching the polymer powder.
- A water ejector, that results in a homogenous and fully activated polymer solution.



PolyRex Optimo high efficiency mixing

Tomal's Optimo wetting system is designed for very high efficiency polymer mixing. Its unique construction has been developed especially for customers with the most demanding requirements.

Optimo's sealed wetting system has a heated outlet area and a mixing pump for optimal efficiency. The result is an accurate, reliable and dust free preparation of polymer solution.

Advantages:

- Pneumatic outlet valve to prevent moisture from reaching the polymer powder.
- Reliable heated wetting area that prevents condensation.
- Closed system for a clean working environment.
- Superior mixing guarantees both clear solution and low polymer consumption.
- Transparent mixing pipe for optical overview.
- Inlet at the bottom of the mixing tank eliminates foaming.



PolyRex Aero Mix pneumatic powder conveyance

Powders or granulates are metered in a clean, enclosed stream of air to the mixing pipe with water nozzles, mounted on top of the mixing tank.

Including a blower for transfer of the dry polymer powder.

Advantages:

- Dry powder storage and metering is separated from mixing system.
- Transparent mixing pipe for optical overview.
- Reliable and accurate feeding with Tomal double screw feeder.



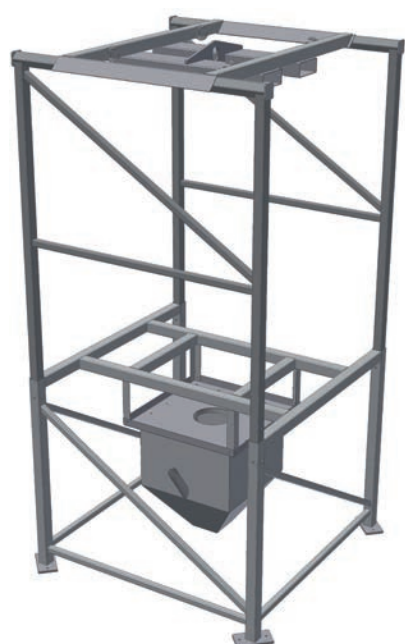
PolyRex big bag handling systems

Tomal offers a wide range of big bag handling systems. Whether a crane, forklift or our integrated telfer lifting hoist is utilized, Tomal big bag handling systems ensures that handling will be fast and efficient.

Tomal big bag handling systems contribute to smooth operation of the polymer make-up unit by ensuring that the big bag is safely supported and firmly secured to the feeder hopper.

Use of our dust-free stainless steel connector keeps your working environment even more clean and powder free.

Telfer beam stand with an electrically operated lifting hoist. The chain hoist transports the big bag vertically and sideways to allow for easy positioning with the supplied pendant control. Limit switches and slip clutch are included as standard.



Adjustable height big bag stand includes a lifting yoke for handling by forklift or hoist. The operator lift the big bag into the stand and keep it hanging during the emptying. As the upper support is adjustable it gives a possibility to adapt different big bag sizes and have them stretched for optimized emptying.

Dust free connector for big bags.

This connector ensures a clean, dust-free environment by providing a secure attachment of the big bag outlet spout to the powder hopper. Powder that would otherwise escape into the working environment is carried away to a filter or other containment device.



PolyRex Liquid

Liquid polymer make-up unit

When the application requires batch processing of liquid polymer, the PolyRex Liquid is the right choice.

PolyRex Liquid is a turn-key automatic machine for batch-wise preparation and metering of polymer solutions from concentrated polymer.

PolyRex Liquid is designed to be as user-friendly and maintenance free as possible. The unit is easily controlled via the PLC touch screen display.



Inlet armatures including the high-effective injection nozzle.



PolyRex Liquid direct benefits

- Batch preparation ensures a fully activated solution.
- Reliable pump for the concentrated polymer for safe feeding and easy maintenance. Low speed=long lifetime.
- High energy mixing of polymer concentrate via the injection nozzle and water ejector.
- Each unit is wet tested prior to dispatch from the factory and ready for immediate use.
- Due to its compact design, the PolyRex Liquid unit is easy to install and commission.

PolyRex Liquid features

- Liquid polymer feed pump, type progressive cavity pump.
- Injection nozzle for adding the liquid polymer
- Water ejector for optimal dissolving of polymer.
- Preparation/stock tanks made from stainless steel, fitted with our highly effective agitator unit. The preparation tank is fitted with a PVC cover and inspection hatch.
- Electrical equipment that ensure that PolyRex Liquid is easily operated via the PLC touch screen display.
- The tanks and the agitator are made of stainless steel AISI 304 and blasted with glass pellets. The water armatures are in brass and all pipework is PVC.

PolyRex Liquid technical data

Max. preparation capacity at 0.5% or 0.25% stock solution concentration and 30-15 min. maturing time.

Type	Tank size	0.50 % solution	0.25 % solution
PolyRex Liquid 1.0	2 x 0.5 m ³	3.2 - 5.3	1.7 - 2.9
PolyRex Liquid 2.0	2 x 1.0 m ³	6.4 - 9.5	3.5 - 5.7
PolyRex Liquid 3.0	2 x 1.5 m ³	8.2 - 12.4	4.6 - 7.5
PolyRex Liquid 4.0	2 x 2.0 m ³	11.4 - 15.9	6.7 - 10.2

Capacities (kg/h)

Polymore

In-line polymer make-up unit

Polymore provides a complete in-line dissolving and dosing system for liquid concentrated emulsion or dispersion polymer.

It dissolves and meters continuously the quantity of required polymer.

A wide product range ensures that there will always be a Polymore that meets your requirements.



Polymore direct benefits

- Peristaltic (tube) metering pump: less maintenance, no calibration and only one control for pump capacity.
- Large non-transparent mixing chamber: long retention time. The polymer solution is undamaged by UV-light.
- Three mixing zones that gives an outstanding homogenous and activated polymer solution.
- Easily accessible liquid polymer injection nozzle: inspection and maintenance is quick and easy.
- Space efficient for easy installation.
- No need for a dosing pump.
- Easy to start-up and commissioning.



Quick and easy maintenance of injection nozzle.

Polymore technical data

POLYMORE type	Max design capacity 100% polymer (kg/hour)	Max concentrated polymer (liter/hour)	Max dilution water (liter/hour)	Retention time	
				max cap. (seconds)	min cap. (seconds)
Mini 2 - 0.08	0.04	0.08	120	210	720
Mini 2 - 0.2	0.1	0.2	120	210	720
Mini 3 - 0.6	0.3	0.6	180	150	480
Mini 5 - 0.6	0.3	0.6	300	90	270
Mini 5 - 1.2	0.6	1.2	300	90	270
Mini 10 - 1.2	0.6	1.2	600	45	120
Mini 10 - 2.4	1.2	2.4	600	45	120
Mini 30 - 3.0	1.5	3.0	1800	45	120
Duo 40 - 6.0	2.0	6.0	2400	90	270
Duo 65 - 9.0	4.0	9.0	4200	60	330
Midi 100 - 12	6.0	12.0	6000	120	660
Midi 160 - 24	10.0	24.0	9900	60	330
Midi 175 - 38	15.0	38.0	10500	90	450
Midi 300 - 54	25.0	54.0	18000	60	240

Interesting reference units



1 Projekt Garpenberg

PolyRex with big bag support for water treatment of the process water at a mining industry.

2 Projekt Mellerud

PolyRex Optimo for sludge dewatering at a waste water treatment plant.

3 Projekt Munksund

PolyRex with big bag support and dust free handling for pulp and paper.

4 Projekt Kolsnes, Statoil

PolyRex Liquid unit for a Gas application including water armatures and pipework in stainless steel. The unit is adapted for an ATEX application.

5 Projekt Hövringen

PolyRex Optimo units, including big bag supports, with totally integrated electrical lifting hoists and dust free handling.

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